

# Pipe Pier®

## General Installation Recommendations

**Important note:** These are general installation and application recommendations. Always consult your project engineer for specific load and spacing requirements. Basic load and spacing information may be found at [www.pipepier.com](http://www.pipepier.com).

**Maximum Spacing 10 Feet  
Center Load on Support  
Do Not Exceed Specified Load Maximums**

### Typical Piping Installation

- Piping must be supported within two feet of any direction change or within the maximum calculated spacing, whichever is smaller.
- Piping must be supported within three feet of any outlet box, equipment cabinet, and fitting, or within the maximum calculated spacing, whichever is smaller.
- Piping must be attached to Pipe Pier supports using standard strut accessories. The strut channel is universal and works best with accessories intended for 13/16" strut.
- For longer piping runs, the installation of an expansion loop to manage expansion and contraction of the system is highly recommended.
- Pipe Pier supports are intended to be placed directly on the roof surface. For best results, do not affix the support to the roof with any type of adhesive

